



The following photos and instructions are to install the  
928 Motorsports, LLC.

### **32v Merged-Collector Headers**

For the 1985-1995 32 Valve Porsche 928



Questions? Call our toll free number 877-FOR-928M  
or send an e-mail to [info@928motorsports.com](mailto:info@928motorsports.com)

**928 MOTORSPORTS, LLC**

Copyright 2016, 928 Motorsports, LLC All Rights Reserved



Depending on which lower bell housing you have, there may be a small contact point between one primary tube and a flange on the lower bell housing.

This flange on the lower bell housing is not a structural part, it is only there to provide a place to pry on to assist with getting the lower bell housing on and off.

These pictures show the contact point with that flange. The next pages show us removing it and the headers installed.



In these pictures, the engine is out of the car just for photographic purposes. The flange on the lower bell housing can be removed with the lower bell housing in the car, but as it is held on simply with only 6 fasteners, it is very easy to take off so you may modify it on the workbench.

The starter and the bell housing do not need to be removed.



Here is a close-up of the flange on our workbench before we remove it.

This picture shows how much of the flange we had to remove...



...and after a little sanding this is what the lower bell housing now looks like with clearance for the headers.



These pictures show the modified lower bell housing back on the motor, and the headers are installed with plenty of clearance.



You will have to modify both the Left and Right sides of the lower bell housing the same way.



You may put the modified lower bell housing back on with only 4 of the original 6 fasteners. It is just a dust cover, and 4 bolts are a great plenty to hold it in place.

Or, you may remove more material than we did if you want to re-install with all 6 bolts again.