



The following photos and instructions are to install the  
928 Motorsports, LLC.

## **Solid Steering Rack Mounts**

For the 1978-1995 Porsche 928



Questions? Call our toll free number 877-FOR-928M  
or send an e-mail to [info@928motorsports.com](mailto:info@928motorsports.com)

## **928 MOTORSPORTS, LLC**

Phone Toll Free: (877)FOR-928M Email: [info@928motorsports.com](mailto:info@928motorsports.com) Website: [www.928motorsports.com](http://www.928motorsports.com)

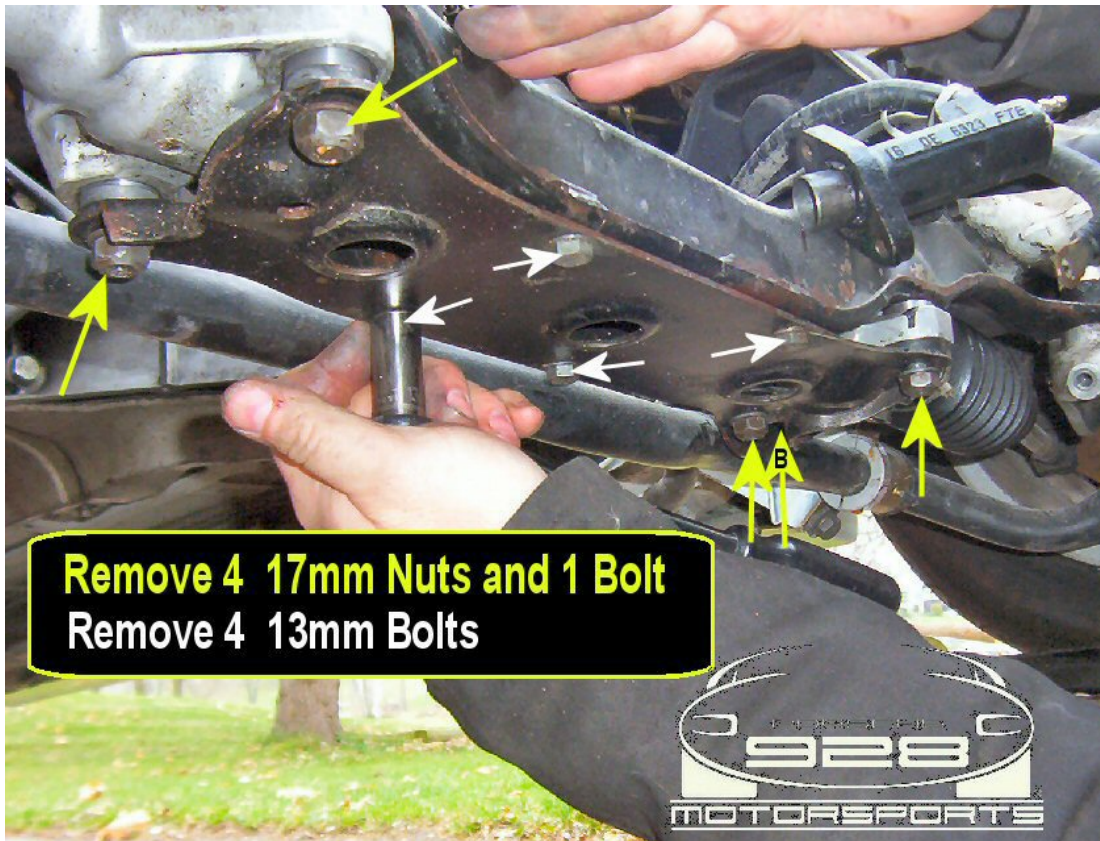
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## Steering Rack Mount Installation Instructions

Jack up the front of the car and secure it on jack stands.

From under the car, remove the four 17mm nuts and one 17mm bolt as shown in this picture. Then also remove the four 13mm bolts.



Pull down the Reinforcement Plate and set it aside.

Remove the four steel-and-rubber steering rack mounts. Grab the steering rack with your hands and pull down on it. This will start the steering rack mounts sliding on their bolts. After that, use a screwdriver to pry them out.

Put a small film of common oil or grease on the 928 Motorsports solid steering rack mounts to make them easier to install.

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Push them up over the steering rack mounting bolts and into the holes in the steering rack. You will probably need to move the steering rack with your hands to get the holes to line up correctly.

Tap the solid mounts into place with a hammer. Do not drive them all the way up at this time. Use the 17mm socket to set them in just far enough in to start threading the nuts.



Replace the Reinforcement Plate back on the Crossbar, and start all the nuts and bolts threading.

Tighten the 17mm bolts first, doing so will draw the 928 Motorsports solid mounts in to the steering rack just the right amount. Then finish tighten the four 13 mm bolts.

You are all done!

NOTE: If your last front-end alignment was done with bad steering rack mounts, you may need to have your alignment checked now that we have properly re-centered your steering rack. You will be able to tell if your alignment is different now by the position of the steering wheel as you drive it, or if the car has a tendency to turn to one side or the other.

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