



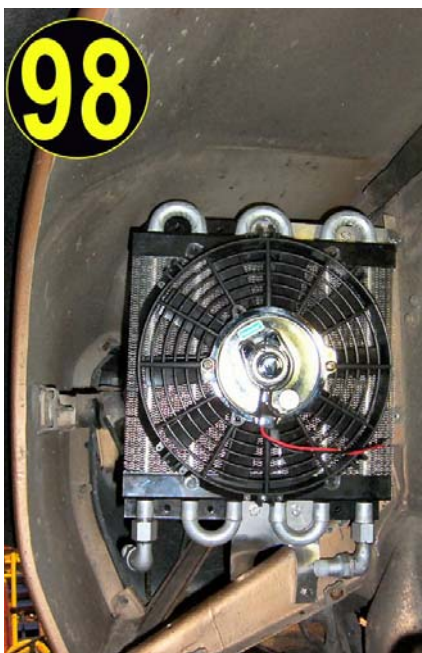
## 928 Motorsports Supercharger Installation

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### Phase 3: Installation of the Optional Intercooler System (Stage 2 Kit Only)

#### MOUNTING THE HEAT EXCHANGER:

Now we're going to mount the heat exchanger in the left front fender well. As requested before, your car should be on jack stands and the front tires have been removed. The left front inner fender liner has been removed. Your fender well will look like picture 97.



Your heat exchanger and fan assembly came shipped from 928 Motorsports, LLC. with the bottom mounting bracket and upper mounting bracket already attached. The U shaped mounting bracket and the inlet and outlet for the heat exchanger are at the bottom. Place the heat exchanger assembly on top of your fender strut so that the U shaped bracket straddles it with a leg on each side. As shown in picture 98.

Since 2012, we have been using new, larger heat exchangers, so no electric fan is needed.



Remove the screw shown. Place the upper mount under it and replace the screw.



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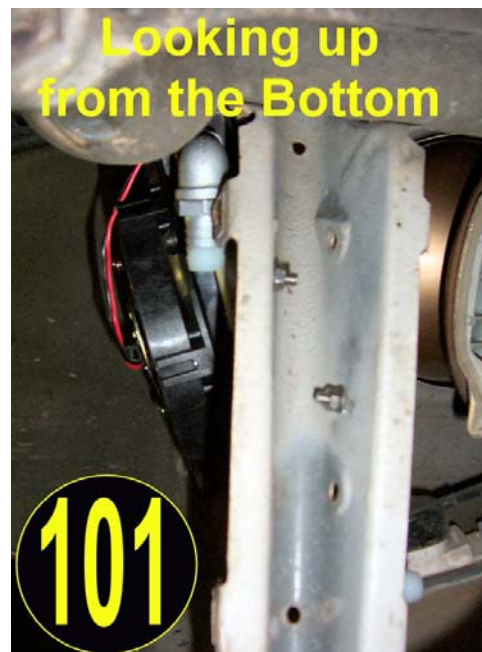
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At the bottom, you're going to use the 10 MM bolts supplied and drill two holes through your lower fender brace and the nuts go underneath as shown in pictures 100 and 101. After you have mounted the heat exchanger and electric fan unit in the left front fender with the parts supplied, tighten with two 10 MM bolts and nuts into the lower fender support. \*Note, the heat exchanger sits in the inner fender well at an angle, not square. The outer part of the heat exchanger is farther forward than the part of the heat exchanger that is near the fender well. That is the correct positioning of the heat exchanger.



Now that we've got the heat exchanger assembly mounted in the left front fender, I want you to check for proper tire clearance by putting your left front tire back on with just two lug nuts and have an assistant turn the steering wheel all the way to the right and all the way to the left. Keep in mind that if your car is up on jack stands, your suspension is un-sprung right now, but you will be able to tell that even when there is load on the car and the tire comes up into the fender well, you will be able to tell that you do have proper clearance between the electric fan and the tire.



Now we're going to go to the right front fender well behind the right front head lamp. It should look like picture 103.

